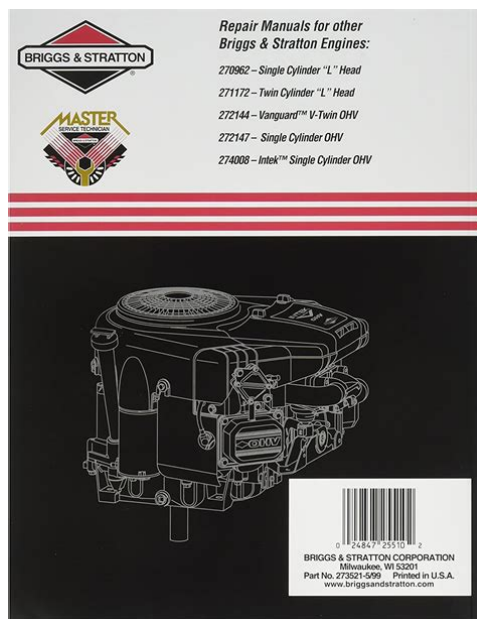


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Ring Gap Reject Size. Stellite Valves and Rotators. Valve Seat Inserts. Valve Seat Counterbore Tools. As the name indicates, there are four strokes to one complete power cycle Fig. 1 The 4Stroke Cycle a. INTAKE STROKE The piston goes down, creating a vacuum in the cylinder which draws gas through open intake valve into the space above piston. The piston comes up with both valves closed, highly compressing the gas into the space left between the top of the piston and cylinder head. At this point the magneto sends high tension current to the spark plug, firing or exploding the compressed gas and driving the piston down. Exhaust valve opens and the upward stroke of the piston forces out all of the burnt gases, thus completing the power cycle. CAUTION Exhaust gases contain carbon monoxide which is odorless and a deadly poison. Proper care must be taken to provide efficient ventilation when running an engine indoors. Fill the crankcase and air cleaner with proper oil before starting engine. See that oil level is maintained. Do not fill the gasoline tank while the engine is running. Avoid spilling gasoline on a hot engine This may cause an explosion and serious injury. However, the use of leadfree, or low lead, gasolines will result in reduced combustion deposits and normally will improve engine life. Therefore, leadfree, or low lead, gasoline may be used, where available. We also recommend that gasoline be purchased in small quantities, not more than a 30day supply. FRESH gasoline minimizes gum deposits, and also insures a fuel with volatility tailored for the season. Detergent oils keep the engine cleaner and retard the formation of gum and varnish deposits. No special additives should be used. OIL SHOULD BE CHANGED AFTER EACH 25 HOURS OF ENGINE OPERATION. More often under dirty operating conditions. In normal running of any engine, small particles of metal from the cylinder walls, pistons and bearings will gradually work into the oil.

Dust particles from the air also get into the oil. If the oil is not changed regularly, these foreign particles cause increased friction and a grinding action which shorten the life of the engine. Fresh oil also assists in cooling, for old oil gradually becomes thick and loses its cooling effect as well as its lubricating qualities. The air cleaner should be serviced every 25 hours of engine operation. Dirty operating conditions require more frequent servicing. CLEAN COOLING SYSTEM Grass particles, chaff or dirt may clog the air cooling system, especially after prolonged service in cutting dry grasses. Continued operation with a clogged cooling system may cause severe overheating and possible engine damage. The figures below show the blower housing removed and area to be cleaned. This should be a regular maintenance Operation. Vertical Crankshaft Horizontal Crankshaft 2 GENERAL INFORMATION TuneUp Procedure TUNEUP PROCEDURE A "TuneUp", see the steps listed below, would normally be performed on relatively new engines brought in for minor difficulties. By performing these steps you will either be sure that the engine is functioning properly or will know what major repairs should be made. The steps are also covered in the Overhaul Procedure and will normally be performed as a part of the complete overhaul. STEP NO. 1. 2. 3. 4. 5. STEP NO. 10. 11. 1 6. 7. 8. 9. Remove air cleaner, check for proper servicing. Check oil level and drain. Clean fuel tank and lines if separate from carburetor. Remove blower housing, inspect rope and rewind assembly and starter clutch. Clean cooling fins and entire engine. Rock flywheel to check compression. Remove carburetor, disassemble and inspect for wear or damage. Wash in solvent, replace parts as necessary and assemble. Set initial adjustment. Inspect crossover tube or intake elbow for damaged gaskets. Check governor blade, linkage and spring for damage or wear, if mechanical also check adjustment.

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